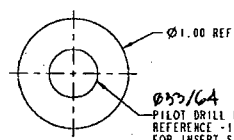
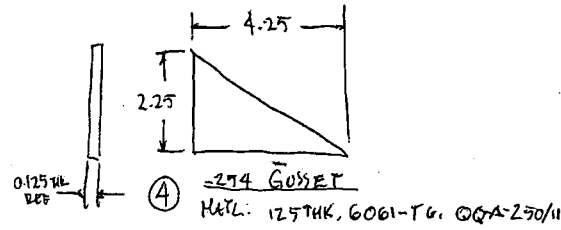


① -247 INNER TUBE
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
 SCALE 0.250

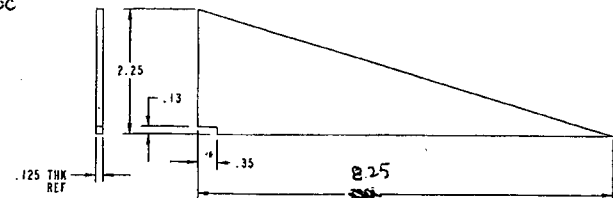


④ -249 INNER TUBE BUSHING
 MATL: 1.00 RND, 6061-T6, QQ-A-200/8
 SCALE 2.000

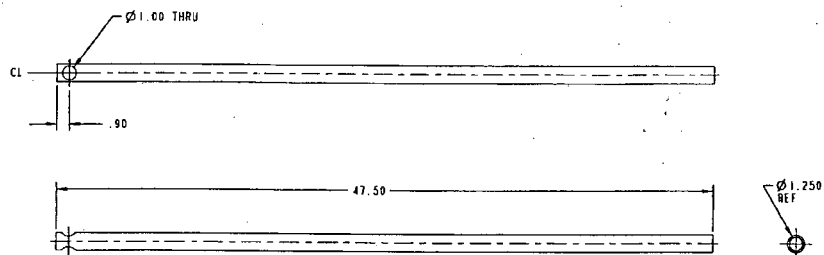
XM



④ -274 GUSSET
 MATL: 125 THK, 6061-T6, QQ-A-250/11



④ -253 GUSSET
 MATL: .125 THK, 6061-T6, QQ-A-250/11
 SCALE 1:1.000



① -257 INNER TUBE
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
 SCALE 0.250

RELEASED
 06/02/20

PREMIER AVIATION, INC.
 2002 Aviation Parkway, Grand Prairie, Texas 75050
 DATE: 06/02/20
 DRAWING NO.: 867-43001
 SCALE: 1:1
 SHEET: 23 OF 45

ORIGINAL

NO. 10095
 WITHOUT NOTICE
 SUBJECT TO AMENDMENT
 UNCONTROLLED COPY
 ENGINEERING
 RETURN TO
 SHOP COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:43 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 41495

Part Number: PB6743001257

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(2x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8/9/24

SLP

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/26 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:43 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : INNER TUBE
Job Number : 41495	
Estimate Number : 13430	
P.O. Number :	Part Number : PB6743001257
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B6743001 P.23
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B1
Previous Run : 40690	Material :
Written By :	Due Date : 18/09/2008 Qty: 12 Um: Each
Checked & Approved By : <u>JULIO 08.8.20</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W
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Comment: Qty.: 3.6312 f(s)/Unit Total : 43.5746 f(s)

ALUM. TUBING 1.250x.125W

batch: M108660SAD02/09/22(2)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

SAD08/09/22(2)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SAD08/09/22(2)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr SAD 08/09/24MME 08/09/23

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SAD08/09/24(2)